



## Declaration of compliance

Regarding following items: 31663 - Broom w/ Straight Neck, 310 mm, Blue  
31743 - Broom, 420 mm, Blue  
31943 - Broom, 600 mm, Blue  
44013 - Detail Brush, 220 mm, Blue  
70473 - High-Low Brush, 260 mm, Blue  
70603 - Wall-/Floor Washing Brush, Stiff, 300 mm, Blue  
70613 - Wall/Floor Washing Brush, Medium, 300 mm, Blue  
70623 - Wall-/Floor Washing Brush, 470 mm, Blue  
70683 - Broom, 300 mm, Blue

Producer: **Vikan A/S**  
Rævevej 1  
7800 Skive  
Denmark  
Tel.: +45 96 14 26 00

Materials: **Polypropylene 97 %, blue masterbatch 2 % and foamer 1% in the brush block.**

### Polypropylene:

Monomers and additives used to manufacture this grade are listed in Commission Regulation (EU) No. 10/2011 of 14. January 2011 on plastic materials and articles intended to come into contact with foodstuffs. Current amendments 321/2011 (1. April 2011), 1282/2011 (10. December 2011) and 1183/2012 (30. November 2012) are included.

This polypropylene grade contains the following "dual use" additives: Glycerol monostearat, calcium stearat and talc.

No monomers and additives with specific migration limit (SML) are used.

### Blue masterbatch and foamer:

Monomers and additives used to manufacture this grade are listed in Commission Regulation (EU) No. 10/2011 of 14. January 2011 on plastic materials and articles intended to come into contact with foodstuffs. Current amendments 321/2011 (1. April 2011), 1282/2011 (10. December 2011) and 1183/2012 (30. November 2012) are included.

Monomers and additives with specific migration limit (SML) are used in the blue masterbatch. Calculations have proven that the product meets the requirement regarding the SML.

Regarding the foamer following additives with specific migration limit (SML) are used: Vinyl acetat, Cas no. 108-05-4 with SML 12.00 mg/kg and 2,6-Di-tert-Butyl-p-cresol (BHT), Cas no. 128-37-0 with SML 3.00 mg/kg. The product meets the requirement regarding SML for both materials either by product test (Vinyl acetate) or by calculation (BHT). Further informations can be given on request.

### Filaments made from polybutyleneterephthalate (PBT)

Monomers and additives used to manufacture this grade are listed in Commission Regulation (EU) No. 10/2011 of 14. January 2011 on plastic materials and articles intended to come into contact with foodstuffs with current amendments included.

This filament grade contains the following "dual use" additives: Phosphoric acid.

Monomers and additives with specific migration limit (SML) are used. It is to be determined at the moment.

### Stainless steel thread

No restrictions or specific migration levels.

FDA: All raw materials in this product are in compliance with FDA (Food and Drug Administration in the USA) CFR 21.

EU Commission: In accordance with EU Commission Regulation no. 1935/2004 of October 2004 the product is intended for food contact. The handle can be marked with the "glass & fork" symbol on the packaging or by labeling.

The product is produced according to EU Commission Regulation no. 2023/2006 of 22. December 2006 on good manufacturing practices for materials and articles intended to come into contact with food (GMP).

Overall migration tests are made on similar products. The products meet the requirements regarding overall migration to 50 % ethanol, 3 % acetic acid, tenax (for non liquid foodstuff) and isooctane (substitute to olive oil).

Food contact: No limitation

Usage temperature: Min. temp.: -20 °C  
Max. temp.: 80 °C

General: It is recommended that equipment is cleaned, disinfected and sterilised, as appropriate to it's intended use, before use.  
It is also important to clean, disinfect and sterilise equipment after use, using the appropriate decontamination chemicals, concentrations, times and temperatures.  
Appropriate equipment decontamination will minimise risk of microbial growth and cross contamination and maximise the efficiency and durability of the equipment.

Max. Wash temp.: 121 °C

Date: 26th January 2014

Made by: Inger Arensbach  
Quality- and environmental manager